

Electric Flow Control Valve

Pressures to 60,000 psi (4137 bar)

The need to remotely control process flow at high pressure makes this valve a vital component to processing operations. Autoclave Engineers now has a flow control valve available in several models. Autoclave's control valve utilizes our standard Micro-metering valve coupled to an electric actuator. The combination of these two precision, high quality components, provide a superior low flow control valve for use with liquids and gases.

Electric Flow Control Valve Features:

- Sizes 1/8", 1/4" and 3/8"
- Cv's 0.004
- Precision, accurate control
- Temperatures: -100°F to +600°F
- Pressures: 10,000 psi, 30,000 psi and 60,000 psi
- End connections: low pressure and high pressure Autoclave
- Materials: 316 SS, special materials available



**Autoclave
Engineers** 

Fluid Components
Division of Snap-tite, Inc.
www.autoclave.com

Electric Flow Control Valve

Flow Control Valves - Electric

Pressures to 60,000 psi (4137 bar)

	Tube Outside Diameter Size Inches	Connection Type	Orifice Size Inches (mm)	Rated C_v	Pressure Rating psi (bar) @ Room Temperature**
10VRMM	1/8	W125	0.062 (1.57)	0.004	15,000 (1034)
30VRMM	1/4	F250C	0.062 (1.57)	0.004	30,000 (2069)
60VRMM	1/4	F250C	0.062 (1.57)	0.004	60,000 (4137)
60VRMM	3/8	F375C	0.062 (1.57)	0.004	60,000 (4137)

Note:

** For complete temperature ratings see pressure/temperature rating guide in Technical Information section

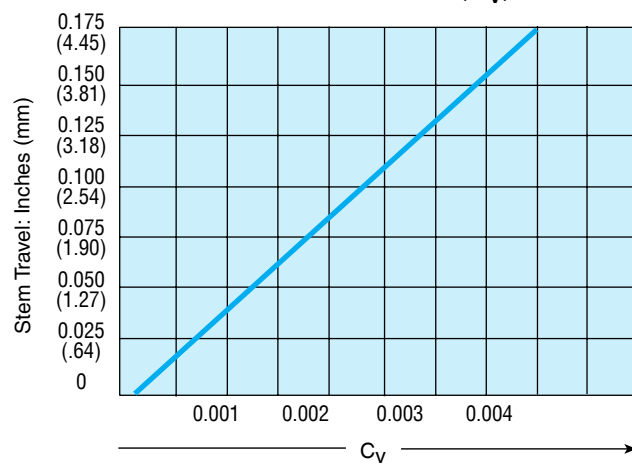


Controller Specifications

The microprocessor controlled motor guarantees optimum voltage, current and torque control when starting, running or stopping valve rotation. The microprocessor also assures accurate stem location and repeatability.

Power Requirement: 24VDC/50 Watts Min.
 Operating Temperature: -22°F (-30°C) to 185°F (85°C)
 2 foot lead cable
 Anodized Aluminum Housing

Flow Coefficient (C_v)



Note: 1 turn is equal to 0.025" (0.64mm)

Ordering Information

Model	Control Input	No. Rotations	Controller RPMs	Fig.
10VRMM2812-C4	4 - 20 mA	7	10	1
10VRMM2812-C10	0 - 10 VDC	7	10	1
30VRMM4812-C4	4 - 20 mA	7	10	2
30VRMM4812-C10	0 - 10 VDC	7	10	2
60VRMM4882-C4	4 - 20 mA	7	10	2
60VRMM4882-C10	0 - 10 VDC	7	10	2
60VRMM6882-C4	4 - 20 mA	7	10	2
60VRMM6882-C10	0 - 10 VDC	7	10	2

Note: For micrometering valve details see needle valve section.

Valve Options

Extreme Temperatures

Standard Autoclave valves with Teflon packing may be operated to 450°F (232°C). Optional packing or trim material available by adding the following suffixes to catalog order number.[†]

TG - standard valve with Teflon glass packing to 600°F (316°C).

B - standard valve with cryogenic trim material and Teflon packing to -100°F (-73°C).

[†] Autoclave Engineers does not recommend compression sleeve connections below 0°F (-17.8°C) or above 650°F (343°C). For additional valve options, contact your Sales Representative.

See Needle Valve options for stem and seat coatings for erosive service.

Valve Maintenance

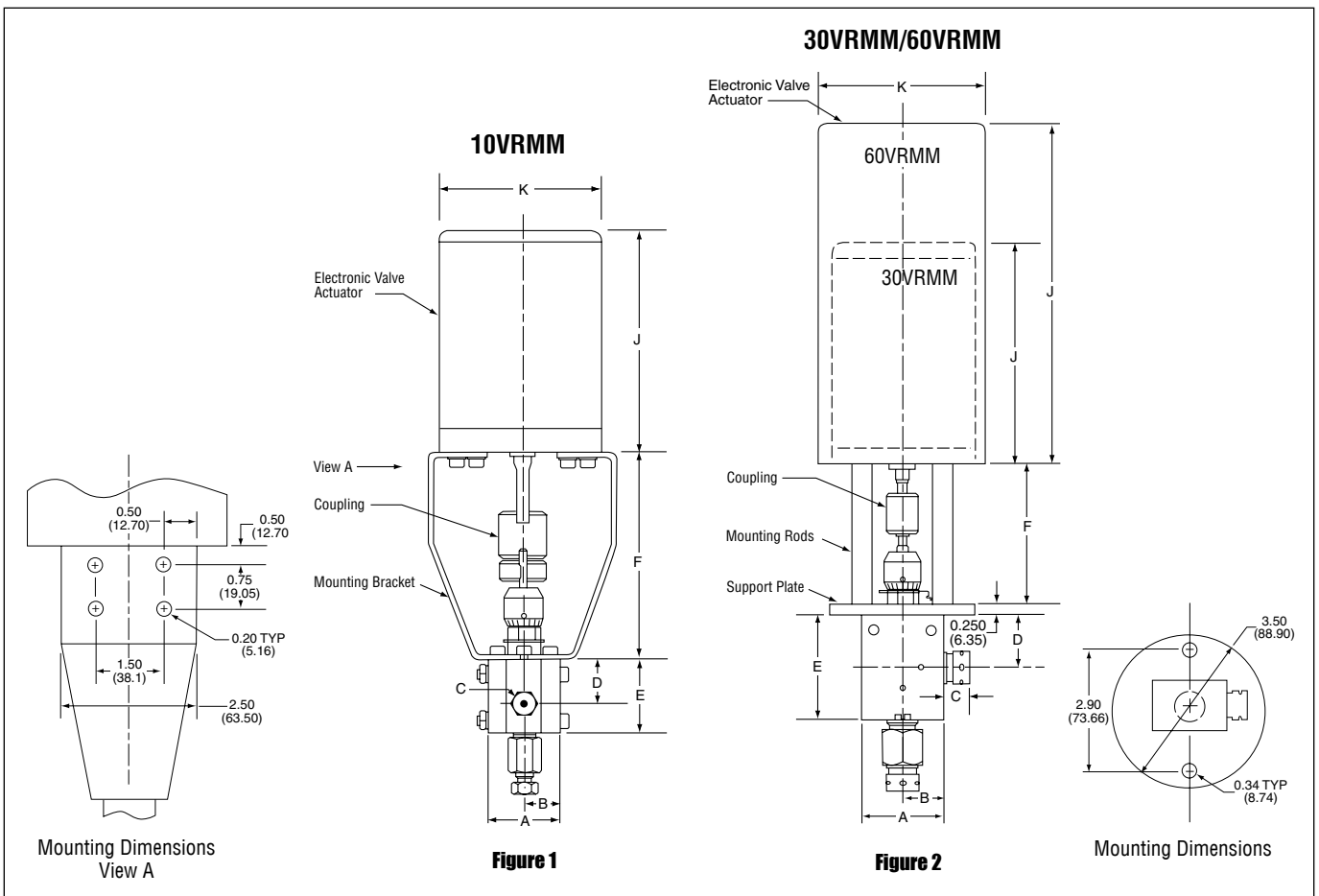
Repair Kits: add "R" to the front of valve catalog number for proper repair kit.
(Example: **R60VRMM4882-C**)

Valve Bodies: Valve bodies are available. Order using the eight (8) digit part number found on the valve drawing or contact your Sales Representative for information.

Consult your Autoclave representative for pricing on repair kits and valve bodies. Refer to the Tools, Installation, Operation and Maintenance section for proper maintenance procedures.

Catalog Number	Outside Diameter Tube	Orifice Diameter	Dimensions - inches (mm)										Block Thickness	Valve Pattern
			A	B	C	D	E	F	G	J	K			
10VRMM2812-C4	1/8	0.062	1.50	0.88	0.31	0.94	1.56	4.50	2.50	4.75	3.50	0.75	See Figure 1	
10VRMM2812-C10	(3.17)	(1.57)	(38.10)	(22.35)	(7.87)	(23.87)	(39.62)	(114.30)	(63.50)	(120.65)	(88.90)	(19.05)		
30VRMM4812-C4	1/4	0.062	2.00	1.00	*0.50	1.12	2.00	3.50	3.50	4.75	3.50	1.00	See Figure 2	
30VRMM4812-C10	(6.35)	(1.57)	(50.80)	(25.40)	(12.70)	(28.44)	(50.80)	(88.90)	(88.90)	(120.65)	(88.90)	(25.40)		
60VRMM4882-C4	1/4	0.062	2.00	1.00	0.50	1.31	2.63	3.50	3.50	8.50	4.10	1.00		
60VRMM4882-C10	(6.35)	(1.57)	(50.80)	(25.40)	(12.70)	(33.27)	(66.80)	(88.90)	(88.90)	(215.90)	(104.14)	(25.40)		
60VRMM6882-C4	3/8	0.062	2.00	1.00	0.53	1.31	2.63	3.50	3.50	8.50	4.10	1.00		
60VRMM6882-C10	(9.53)	(1.57)	(50.80)	(25.40)	(13.46)	(33.27)	(66.80)	(88.90)	(88.90)	(215.90)	(104.14)	(25.40)		

*Distance gland extends



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Industrial Estate
Whitemill-Wexford
Republic of Ireland
PH: 353 53 914 1566 FAX: 353 53 914 1582
e-mail: ste_sales@snap-tite.com
www.snap-tite.com



Fluid Components
Division of Snap-tite, Inc.
8325 Hessinger Drive
Erie, Pennsylvania 16509-4679 USA
PH: 814-860-5700 FAX: 814-860-5811
e-mail: ae_sales@snap-tite.com
www.autoclave.com

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