

# Air-Driven, High Pressure Liquid Pump

## Series ASL15-02

*Single-Acting, Dual Piston Air Drive*

### Technical Data: Liquid Side Specifications

- Service: *Oil, Water or Water/Oil mixture and other fluids depending on material compatibility*
- Maximum Outlet Pressure: *4,600 psi (317 bar)*
- Air to Liquid Pressure Ratio: *1:32*
- Isolation Chamber (prevents process contamination of air section): *Optional*
- Volume Displacement Per Stroke: *3.62 in<sup>3</sup> (59.3 cm<sup>3</sup>)*
- Inlet Connection: *1" FNPT*
- Outlet Connection: *1/2" FNPT*  
(Contact Autoclave Engineers for Additional Options)

### Technical Data: Air Side Specifications

- Air Drive Pressure Range: *15-150 psi (1-10 bar)* \*See note1
- Nominal air pressure required for 4,600 psi (317 bar) output pressure is 144 psi (9.9 bar)
- Inlet Port: *1/2" FNPT*
- Pilot Port: *1/8" FNPT (unregulated air)*
- Exhaust Port (muffler removed): *1/2" FNPT*
- Air Consumption @ 90 psi: *61 SCFM*
- Prelubricated at Factory

### General Specifications

- Maximum Operating Temperature: *0-140° F (-18° to 60° C)*
- Net Weight without Isolation Chamber: *48 lbs. (21.8 kg)*
- Net Weight with Isolation Chamber: *60 lbs. (27.2 kg)*
- Pressure Head: *15-5 PH Stainless Steel*
- Stainless steel plunger utilizing a proprietary multi-layer carbon based coating with diamond like carbon exterior layer - 3 times the hardness of stellite with a coefficient of friction equal to/less than PTFE
- Check Valve Glands: *316 Stainless Steel*
- Liquid Seal: *See Ordering Guide for Options*
- Air Drive Seals: *Buna N*

#### Notes:

1. Maximum air drive pressure is limited by maximum output pressure.
2. Alternative materials for wetted parts and seals are available, please contact Autoclave Engineers for additional information.



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MADE IN THE U.S.A.



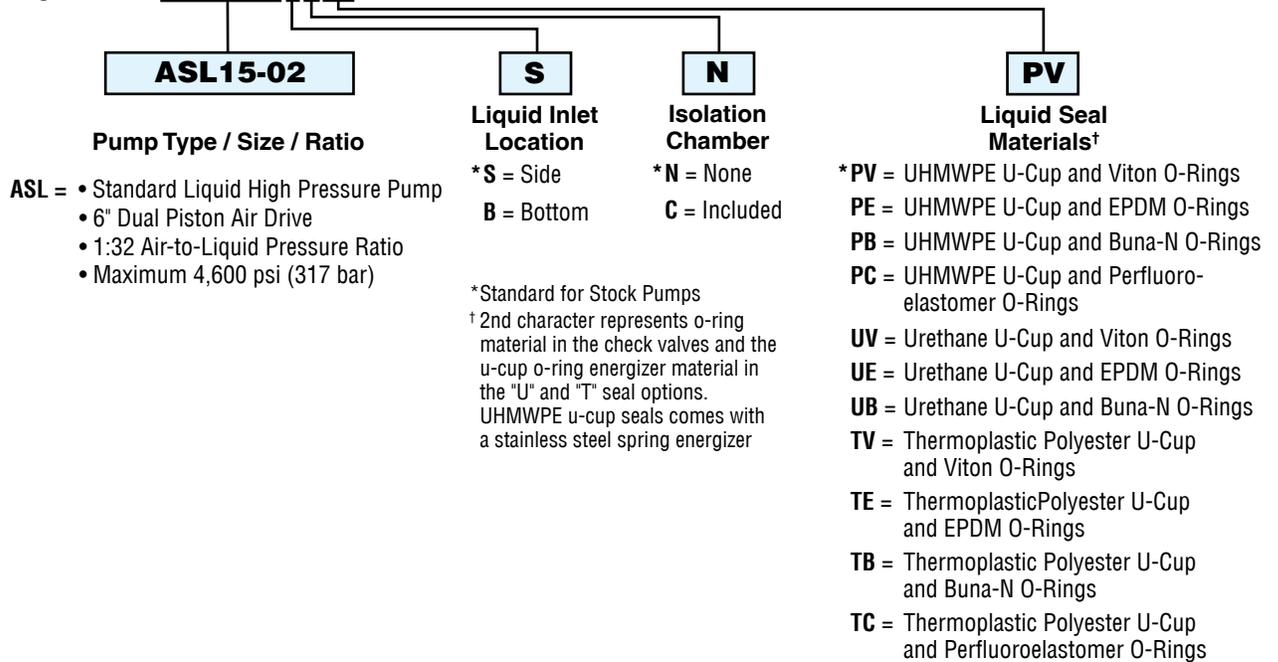
**Single-Acting, Dual Piston Air Drive**

Bottom Inlet Shown

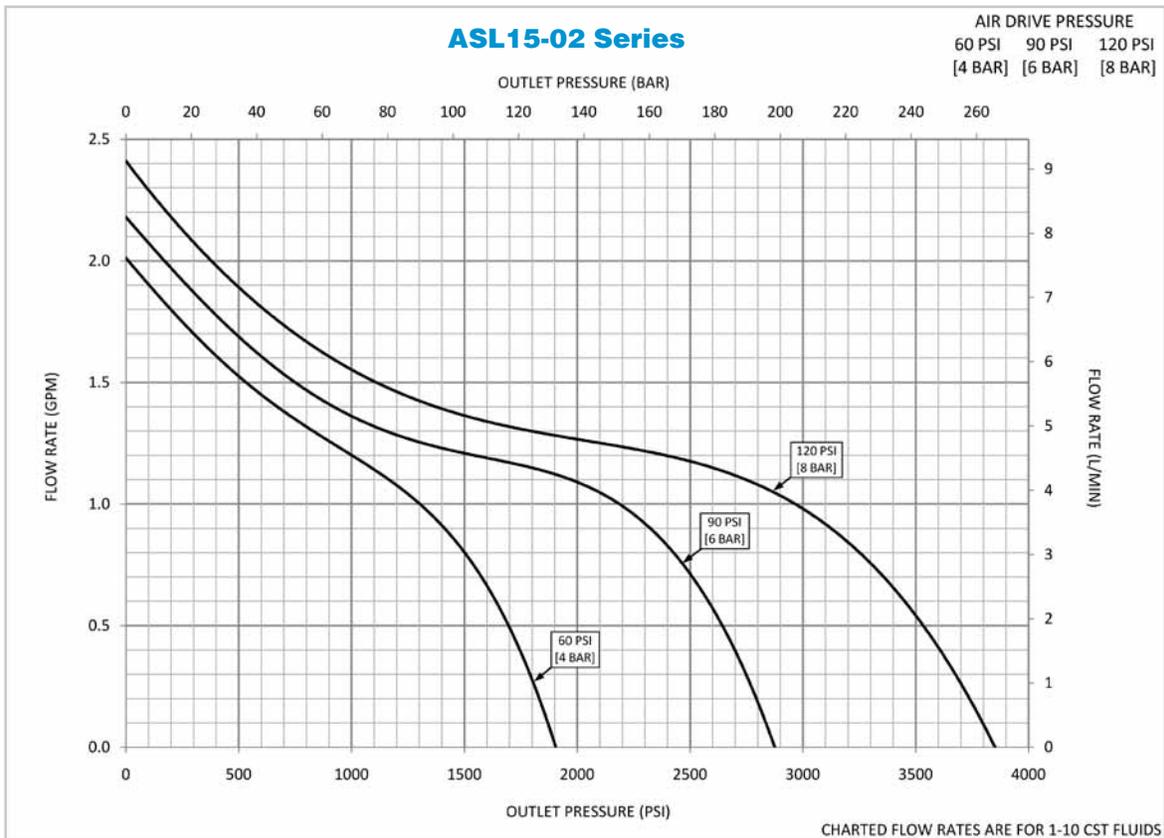
## Ordering Guide:

For complete information on available pump options, contact Autoclave Engineers.

Typical catalog number: **ASL15-02SNPV**

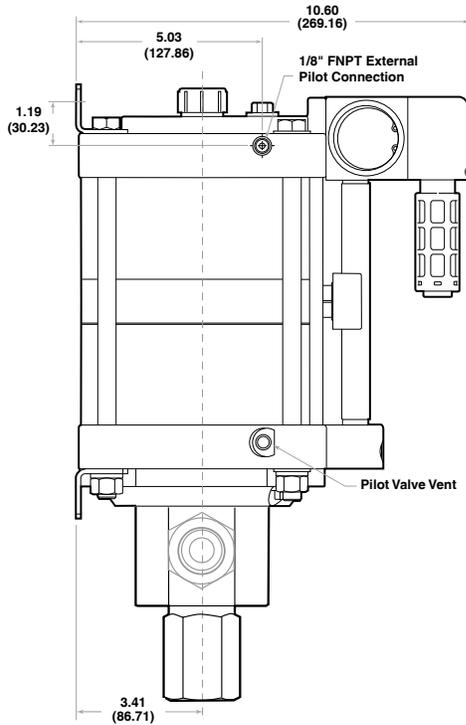


## Flow Rate vs. Outlet Pressure:

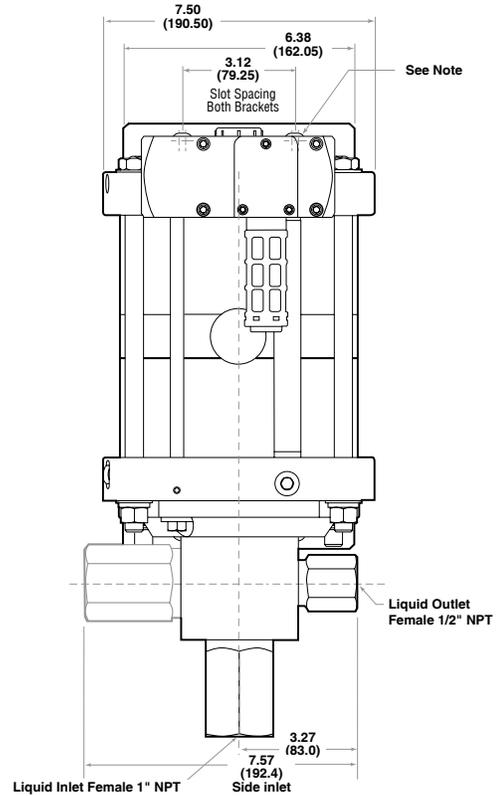


Actual flow rates will vary depending on air flow capacity, downstream flow restrictions, and fluid type.

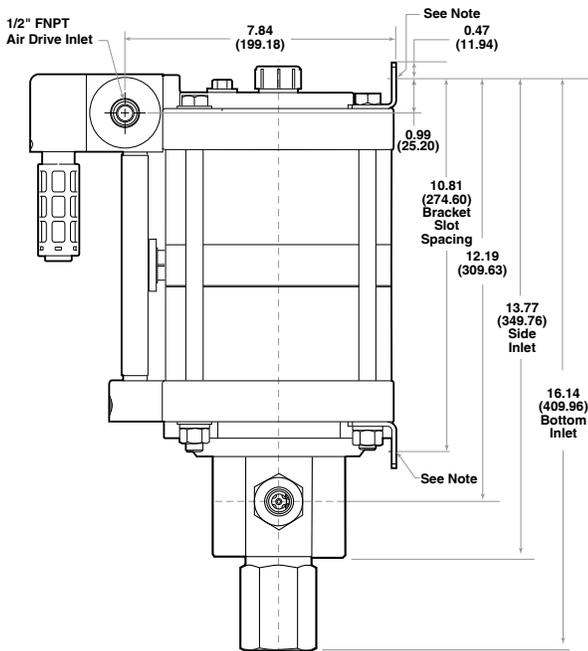
## Dimensional Data:



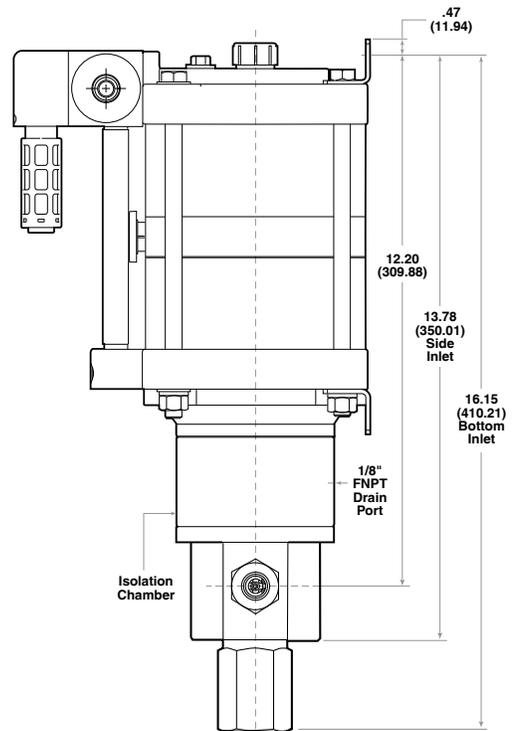
Left View



Front View



Right View



Right View with Optional Isolation Chamber

### Note:

Each Mounting Bracket includes (2) x 13/32" (10.32) Slots for 3/8" Bolts.  
 Bottom Inlet Pump Head and Side Inlet Pump Head are mutually exclusive.  
 All dimensions are for reference only and are subject to change without notice.

Primary Dimensions: Inches  
 Secondary Dimensions: (Millimeters)

## Accessories Available:

- Air Control Packages
- Pneumatic Pilot switches and Solenoid Valves
- Stroke Counter
- Relief Valve / Safety Heads
- Complete line of High Pressure Components - Valves, Fittings & Tubing
- Spare Parts
- Service



Typical Air Control Package



For complete information on available high pressure accessories, please contact Autoclave Engineers.

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 **Snap-tite**  
EUROPE

Industrial Estate  
Whitemill-Wexford  
Republic of Ireland  
PH: 353 53 914 1566 FAX: 353 53 914 1582  
e-mail: [ste\\_sales@snap-tite.com](mailto:ste_sales@snap-tite.com)  
[www.snap-tite.com](http://www.snap-tite.com)

**Autoclave  
Engineers** 

Fluid Components  
Division of Snap-tite, Inc.  
8325 Hessinger Drive  
Erie, Pennsylvania 16509-4679 USA  
PH: 814-860-5700 FAX: 814-860-5811  
e-mail: [ae\\_sales@snap-tite.com](mailto:ae_sales@snap-tite.com)  
[www.autoclave.com](http://www.autoclave.com)